



Standard Roll Scrapers

Most grinding sections are equipped with 'standard' roll scrapers. The purpose of the roll scrapers is to prevent ground product from ringing-around on the rolls.

For best results, the scrapers should be adjusted to within 0.007”-0.010” of roll surface. When adjusting the front roller or the adjustable roller the roll must be set at the Min. roll gap.

Note: To set the rolls at the minimum gaps as shown on the tag provided with the grinder. On some grinders, this is done by placing the handle in the #1 position. For grinders with gearmotor adjustment, close the gap until the pointer on the gearmotor points to the minimum gap scribe mark (typically 12 o'clock)

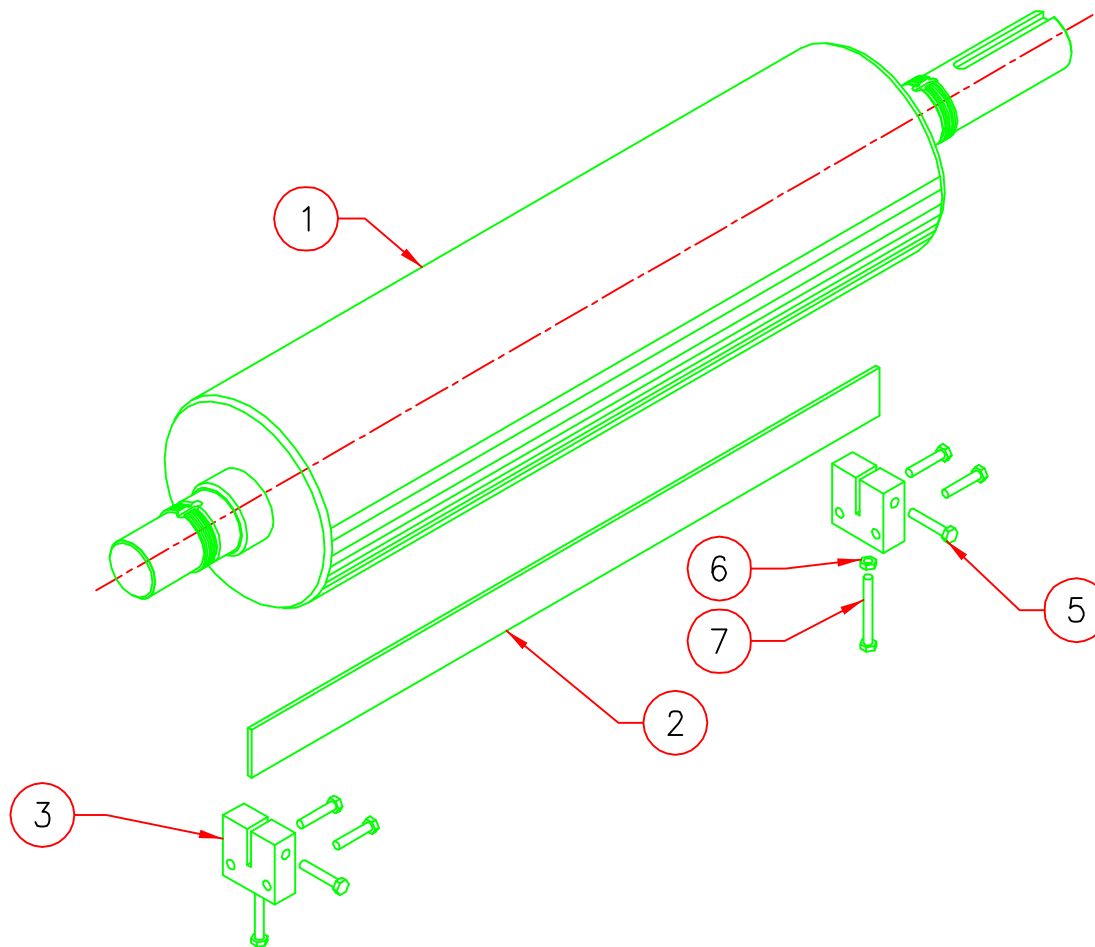
PROCEDURE FOR ADJUSTMENT




WARNING!
PRIOR TO PERFORMING THIS PROCEDURE,
ENSURE THAT ALL GRINDER ENERGY SOURCES
ARE LOCKED OUT.

Reference Drawing 678CG-2583

1. Adjust roll gap to Min. See Above Note.
2. Loosen lock nuts No. 4 and No. 6
3. Loosen cap screw No. 5
4. Loosen cap screw No. 7
5. Wipe scraping edge of scraper to remove any accumulation of product.
6. Tighten cap screws No. 7 to move scraper to desired position.
7. Tighten cap screw No. 5
8. Tighten lock nuts No. 4 and No. 6



				MATERIAL	USED ON UNIT	 MODERN PROCESS EQUIPMENT, Inc. 3125 South Kolin Avenue, Chicago, Illinois 60623	DRAWN FJO	SCALE
				PATTERN NO.			DATE 01/22/96	NTS
						NAME OF PART SCRAPER ASSEMBLY PARTS LIST FOR MODEL 66,77 & 88 GRINDERS	CHECKED	
REV.	CHANGE	DATE	BY				PART NO.	678CG-2583